

# Tailwater coat

## System 1 - Under water area (after surface preparation) 1-comp.-products

System 1														
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POS	Product	Mixing ratio by weight	Theoretical coverage ca. m <sup>2</sup> /l	Application method	Temperature at use/ of surface	Drying time at 20 °C, 80 % rel. Humidity		Overcoating interval		Thinner/Cleaner for tools	Recommended number of coats for different construction materials and special materials on board			
						Touch dry (hrs.)	resistant against rain (hrs.)	min. h	max. days		Glasfibre reinforced plastic	Wood not Teak	Steel	Stainless Steel, sea-water resistant Alu, non ferros metals
1	CR Universalgrund		11,5	B/R/AS/LS	5-30	1	4	4	90	1K	6* ** 300 micron minimum			
2	Yacht-Antifouling		10,0	B/R/AS	5-30	2	5	16	180	1K	2			

\* With airless spraying the double film thickness is possible. Then only 2-3 coats are necessary  
 \*\* 6 coatings prevent osmosis on polyester

## System 2 - Under water area (after surface preparation) 2-comp.-products

System 2														
Under water area (after surface preparation) 2-comp.-products														
POS	Product	Mixing ratio by weight	Theoretical coverage ca. m <sup>2</sup> /l	Application method	Temperature at use/ of surface	Drying time at 20 °C, 80 % rel. Humidity		Overcoating interval		Thinner/Cleaner for tools	Recommended number of coats for different construction materials and special materials on board			
						Touch dry (hrs.)	resistant against rain (hrs.)	min. h	max. days		Glasfibre reinforced plastic	Wood not Teak	Steel	Stainless Steel, sea-water resistant Alu, non ferros metals
1	Epoxid Primer	5 : 1	13,0	B/R/AS/LS	10-30	2	5	2	180	2K	6* ** 300 micron minimum			
2	Yacht-Antifouling		10,0	B/R/AS/LS	5-30	2	5	16	180	1K	2			

\* With airless spraying the double film thickness is possible. Then only 2-3 coats are necessary  
 \*\* 6 coatings prevent osmosis on polyester

B = brush / LS = air-spraying / R = roller / AS = airless-spraying